

ELECTRONICS SYSTEMS AND DEVICES

Process Control Instrumentation

## BLIND TEMPERATURE CONTROLLERS

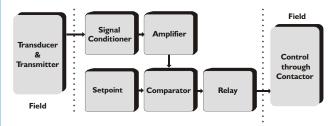
### INTRODUCTION

Temperature indicators / controllers play an important part in any process industry. Quick and accurate measurement / control of a process temperature will improve the final product quality, reliability and reduce rejection. Temperature indication and control is therefore one of the prime considerations in any process industry. The ESD 80 single setpoint series is a On / Off type Digital temperature indicator/controller designed for fast and accurate measurement / control. The instrument is designed using highly reliable electronic components. The ESD 80 single setpoint series accepts all types of Pt - 100, Thermocouples, 0 - 20 mA as well as 4 - 20 mA as input. The instrument is immune to mechanical vibrations. Even the mounting position will not affect the measurement accuracy. Use of highly reliable



electronic components with lowest temperature coefficient ensure long and trouble free service. The instrument is tested for its performance under various climatic conditions. Wide ranges of measurements are available depending on the sensor used.





The ESD 80 single setpoint series is based on the principle high input impedance amplifier feeding a comparator followed by a relay and an ADC. The signal from the transducer is fed to a sensor compensation circuit, where automatic ambient compensation in case of thermocouple & lead resistance compensation in case of Pt-100 is achieved. Duly compensated signal is fed to a signal conditioning amplifier, output of which is given to a comparator. The comparator compares the process value with the desired set value. Output of the comparator is given to the relay which switches ON or OFF depending upon the process value w.r.t. the setpoint. Linearisation of the transducer signal is done by hardware in the input circuit. This gives a standardized signal corresponding to the temperature.

## APPLICATION

The ESD 80 single setpoint series temperature controllers can be used in almost any industry, laboratory etc. where accurate temperature control is needed to be carried out.

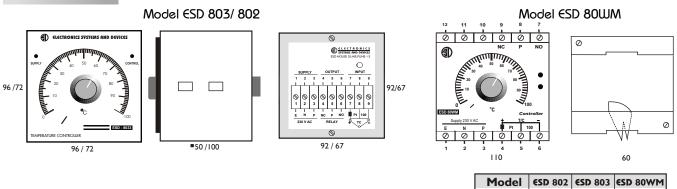
#### **FEATURES**

- ✓ Panel, wall and field mounting options
- ✓ Proven trouble free field performance
- ✓ Highly compact
- Dust and vermin proof enclosure with epoxy powder coating
- ✓ Fast response time
- ✓ Available in different DIN std. cutouts
- ✓ Designed for Pt-100, Thermocouples and
   4 20 mA input
- ✓ Fail safe relay logic
- ✓ Maximum MTBF and minimum MTTR
- ✓ Feather touch push button
- ✓ Wide supply variation and environmental band

# SPECIFICATIONS

Model	: ESD 802 / ESD 803 / ESD 80WM	Control action	: ON / OFF
Ranges	: Std. as per chart below	Setpoint setting	: By dial
	(other on demand)	Relay output	: One set of potential free relay changeover
Input	: Pt - 100 / Thermocouple / 4 - 20 mA		contact rated 5 Amp resistive at 230V AC
Set point accuracy	: +/- 0.5% of full scale	Relay logic	: I. Actual temp. < setpoint - Relay ON
Power supply	: 230 V AC, +/- 10 % , 50 Hz with Earth		for heating application (Factory set)
Relative humidity	: Less than 90 % non condensing		2. Actual temp. > setpoint - Relay ON
Ambient temperature	: 0 to 55°C		for cooling application (On demand)
Amb. Temp. compensation : Built in up to 55°C		Relay ON indication	: 3mm RED LED
Accuracy deviation due to		Power ON indication	: 3mm GREEN LED
a) Temperature change	: +/- 0.002% /°C , ref at 25°C	Control sensitivity	: 0.25% of full scale (adjustable inside)
b) Supply variation	: +/- 0.001% / V	Sensor break protectio	n : Relay 'Off' (relay 'On' on demand)
Input impedance	: < 10 Mohms, (only for T/C input )	Front facia	: ABS plastic suitable for IP 55
Recalibration (if reqd)	: By zero and span potentiometers inside	Mounting	: Flush panel / DIN
Power consumption	: 3 VA	Enclosure	: Mild steel CRCA sheet with powder coating
Setpoint	: I (Through single turn potentiometer)	Termination	: Screwed type suitable for 2.5mm <sup>2</sup> wire
Setpoint dial scale length	: 100 / 140 / 35 mm	Weight	: 700 gram approximately

### INSTALLATION



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€SD	80 XI	X2	X3	<b>X</b> 4	X5	Input Pt-100	<b>Standard Ranges in °C</b> -50 - 50   0 - 100   0 - 200
	Panel Cutout 2 - 68 × 68 3 - 92 × 92 4 - DIN	Input I - Pt - 100 2 - J type T/C 3 - K type T/C 4 - R type T/C 5 - S type T/C 6 - 0 to 20 mA 7 - 4 to 20 mA 8 - 0 to 2V DC 9 - Other	Range           050 to 50°C           1 - 0 to 100°C           2 - 0 to 200°C           3 - 0 to 100 %           4 - 0 to 400°C           5 - 0 to 600°C           6 - 0 to 800°C           7 - 0 to 1000°C           8 - 0 to 1200°C           9 - Other	Relay Outp           I- I C/O 5 Ar           2 - Other           Power Supp           I - 230 V AC           2 - 110 V AC           3 - 24 V AC           4 - 24 V DC           5 - Other	np 	J K R, S mA / mV Ordering Digital Ten Panel cuto Input Range Relay outp	$\begin{array}{cccccccccccccccccccccccccccccccccccc$
ALSO SELECT 6SD	BACK END       SAME RANGE       FRONT END            ✓ Pt - 100 <ul> <li>             ✓ Thermocouple             <li>             ✓ Thermowells             <li>             ✓ Compensating Cables</li> </li></li></ul> ✓ Single Setpoint Controllers <ul> <li>             ✓ Dual Channel Controllers         </li> <li>             ✓ Dual Channel Controllers         </li> </ul> ✓ Alarm Annuncia <ul> <li>             ✓ Supersize Controllers             </li> <li>             ✓ Flameproof Controllers         </li> </ul>						
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Unspecified dimensions are in mm. Photos not to the scale. Due to continuous development above details are likely to change.

Panel

72 x 72 96 x 96

Panel

Mounting

Size

Wall/Rail

96 x 120