# PROGRAMMABLE CONTROLLER

SLEEK 6223

INTRODUCTION

Process indicators /controllers play an important part in any process industry. Quick and accurate measurement / control of a process temperature will improve the final product quality, reliability and reduce rejection. Temperature indication and control is therefore one of the prime considerations in any process industry. The Sleek 62 series is microcontroller based programmable temperature indicator/controller designed for fast and accurate measurement /control. The instrument is designed using highly reliable electronic components. The process temperature is displayed in digits, which gives better resolution compared to analog indicator. The Sleek 62 setpoint series accepts all types of Pt - 100,Thermocuuples, 0 - 20 mA as well as 4 - 20 mA as input. The instrument is immune to mechanical

vibrations. Even the mounting position will not affect the measurement accuracy. The large bright RED LED seven segment display allows long distance readability. Use of highly reliable electronic components with lowest temperature coefficient ensure long and trouble free service. The instrument is tested for its performance under various climatic conditions. Wide ranges of measurements are available depending on the sensor used.

PRINCIPLE OF OPERATION
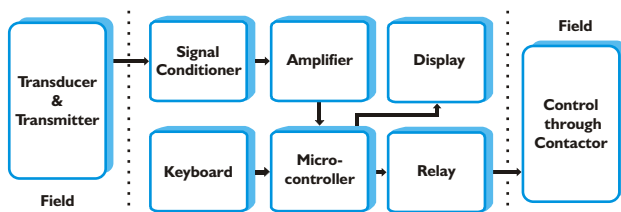
The Sleek 62 series is based on the principle of a high input impedance amplifier feeding a microcontroller followed by a relay and an inbuilt ADC. The signal from the transducer is fed to a sensor compensation circuit, where automatic ambient compensation in case of thermocouple & lead resistance compensation in case of Pt-100 is achieved. Duly compensated signal is fed to a signal conditioning amplifier, output of which is given to the 12 bit analog to digital convertor which is inbuilt the microcontroller. This microcontroller then switches the relay ON or OFF depending upon the process value with respect to the setpoint. Linearisation of the transducer signal is done by software. The microcontroller also drives the LED display, indicating the temperature .

APPLICATION

The Sleek 62 series temperature controllers can be used in almost any industry, laboratory etc. where accurate temperature control is needed to be carried out.

FEATURES

✓ Proven trouble free field performance

✓ Highly compact

✓ Dust and vermin proof enclosure with epoxy powder coating

✓ LED display gives better readability at long range

✓ Fast response time

✓ Highly accurate

✓ Available in different DIN std. cutouts

✓ Designed for Pt-100, Thermocouples and 4 - 20 mA input

✓ Fail safe relay logic

✓ Maximum MTBF and minimum MTTR

✓ Feather touch push button

✓ Wide supply variation and environmental band

✓ Minimum overshoot undershoot

✓ User friendly programming

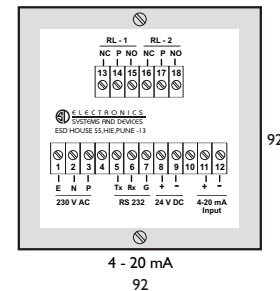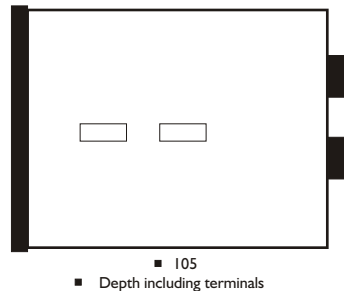*Preferred Process Instrumentation Since 1980*

ELECTRONICS SYSTEMS AND DEVICES

SPECIFICATIONS

Model	: Sleek 6223
Ranges	: Refer chart below (other on demand)
Input	: PT 100 / 4 - 20 mA
Indication	: 999.99 12.5 mm RED LED display
Indication accuracy	: +/- 0.25 % of full scale +/- 1 digit
Least count	: Settable
Power supply	: 230 V AC, +/- 10 % , 50 Hz with earth
Relative humidity	: Less than 90% non condensing
Ambient temperature	: 0 to 55°C
Accuracy deviation due to	
a) Temperature change	: +/- 0.002 % /°C , ref at 25°C
b) Supply variation	: +/- 0.001 % / V
Sensor break indication	: OPEN
Recalibration (if reqd)	: By software using keypad
Programming	: Using 4 keys membrane keypad. Default password is 134
Power consumption	: 6 VA
Transmitter supply	: 24 V DC @ 30mA (only for 4-20mA)
Setpoints	: 2
Control action	: ON/OFF
Set point Adjust	: Using 4 keys membrane keypad
On / Off differential	: Settable from 1 to 99
On / Off delay time	: From 0 to 240 seconds

Relay output	: One set of potential free relay changeover contact rated 5 Amp resistive at 230V AC per setpoint
Relay logic	: User selectable high or low
Relay ON indication	: 3mm RED LED
Sensor break protection	: Relay 'Off' (Relay 'On' on demand)
Front facia	: ABS plastic having size 96 x 96 mm
Panel cutout	: 92 x 92 mm
Mounting	: Flush panel
Enclosure	: Mild steel CRCA sheet with powder coating
Termination	: Screwed type suitable for 2.5 mm² wire
Weight	: 700 grams

Optional

A) Retransmission o/p	: Isolated 4-20mA proportional to process value
Resolution	: 10 bit (0.016 mA step change)
Load resistance	: Max 500 ohms
B) Serial interface	: Isolated RS 485 (2 wire) / RS 232
Protocol	: Modbus RTU

Input	Std. Ranges in °C	Least count
Pt-100	-100 to 200 0 to 400	0.01°C
mA / mV	Programmable from -9999 to 99999	Settable

INSTALLATION

96 — Sleek 6223 PROCESS CONTROLLER — 189.67 PROCESS VALUE — 96

■ 105
■ Depth including terminals

4 - 20 mA
92

ORDERING INFORMATION

Sleek 62 X1 X2 X3 X4 X5 X6

X1 — Setpoints
2 - Two
4 - Four

X2 — Panel Cutout
0 - 92 x 45
3 - 92 x 92

X3 — Input
1 - Pt - 100
2 - 0 to 20 mA
3 - 4 to 20 mA
4 - Other

X4 — Range
0 - -100 to 200°C
1 - 0 to 400°C
2 - Other

X5 — Relay Output
1 - 1 C/O 5 Amp
2 - Other

X6 — Power Supply
1 - 230 V AC
2 - 110 V AC
3 - 24 V AC
4 - 24 V DC
5 - Other

Ordering eg. Sleek 6223 - 3111
Programmable Controller Sleek 62
Setpoint	- Two	(2)
Panel cutout	- 92 x 92 mm	(3)
Input	- 4 to 20 mA	(3)
Range	- 0°C to 400°C	(1)
Relay output	- 1 C/O 5 Amp	(1)
Power Supply	- 230 V AC	(1)

ALSO SELECT ESD ...

BACK END
✓ Pt - 100
✓ Thermocouples
✓ Thermowells
✓ Compensating Cables

SAME RANGE
✓ Dual Channel Indicators
✓ Supersize Indicators
✓ Loop Powered Indicators
✓ Portable Indicators
✓ Field Mounting Indicators
✓ Flameproof Indicators
✓ Auto Manual Station

FRONT END
✓ ON OFF Controllers
✓ PI Controllers
✓ Process Scanners
✓ Automation Panels

"In open source, we feel strongly that to really do something well, you have to get a lot of people involved.."

Linus Torvalds

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