SINGLE SETPOINT TEMPERATURE CONTROLLERS

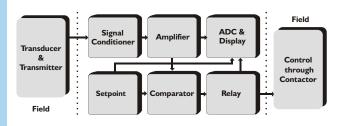
<u>ELECTRONICS</u> SYSTEMS AND DEVICES

Process Control Instrumentation

INTRODUCTION

Temperature indicators / controllers play an important part in any process industry. Quick and accurate measurement / control of a process temperature will improve the final product quality, reliability and reduce rejection. Temperature indication and control is therefore one of the prime considerations in any process industry. The ESD 921 single setpoint series is a On / Off type Digital temperature indicator/controller designed for fast and accurate measurement / control. The instrument is designed using highly reliable electronic components. The process temperature is displayed in digits, which gives better resolution compared to analog indicator. The ESD 921 single setpoint series accepts all types of Pt -100, Thermocouples, 0 - 20 mA as well as 4 - 20 mA as input. The instrument is immune to mechanical

PRINCIPLE OF OPERATION



The ESD 921 single setpoint series is based on the principle of high input impedance amplifier feeding a comparator followed by a relay and an ADC. The signal from the transducer is fed to a sensor compensation circuit, where automatic ambient compensation in case of thermocouple & lead resistance compensation in case of Pt-100 is achieved. Duly compensated signal is fed to a signal conditioning amplifier, output of which is given to digital display as well as to a comparator. The comparator compares the process value with the desired set value. Output of the comparator is given to the relay which switches ON or OFF depending upon the process value w.r.t. the setpoint. Linearisation of the transducer signal is done by hardware in the input circuit. This gives a standardized signal to the ADC which drives the LED display, indicating the temperature.



vibrations. Even the mounting position will not affect the measurement accuracy. The large bright RED LED seven segment display allows long distance readability. Use of highly reliable electronic components with lowest temperature coefficient ensure long and trouble free service. The instrument is tested for its performance under various climatic conditions. Wide ranges of measurements are available depending on the sensor used.

APPLICATION

The ESD 921 single setpoint series temperature controllers can be used in almost any industry, laboratory etc. where accurate temperature control is needed to be carried out.

FEATURES

- ✓ Proven trouble free field performance
- ✓ Highly compact
- Dust and vermin proof enclosure with epoxy powder coating
- ✓ LED display gives better readability at long range
- ✓ Fast response time
- ✓ Available in different DIN std. cutouts
- ✓ Designed for Pt-100, Thermocouples and
 4 20 mA input
- ✓ Fail safe relay logic
- ✓ Maximum MTBF and minimum MTTR
- ✓ Feather touch push button
- ✓ Wide supply variation and environmental band

SPECIFICATIONS

Model	: ESD 9213 / ESD 9212 / ESD 9210	Control action	: ON / OFF
Ranges	: Std. as per chart below (other on demand)	Setpoint read	: By pressing self release switch
Input	: Pt - 100 / Thermocouple / 4 - 20 mA	Setpoint setting	: By pressing self release switch and
Indication	: 199.9 12.5 mm RED LED display		simultaneously turning set potentiometer
Indication accuracy	: +/- 0.5 % of full scale +/- I digit	Relay output	: One set of potential free relay changeover
Least count	: 0.1°C up to 200°C, 1°C above 200°C		contact rated 5 Amp resistive at 230V AC
Power supply	: 230 V AC, +/- 10 % , 50 Hz with earth	Relay logic	: I. Actual temp. < setpoint - Relay ON
Relative humidity	: Less than 90 % non condensing		for heating application (factory set)
Ambient temperature	: 0 to 55°C		2. Actual temp. > setpoint - Relay ON
Amb. Temp. compensatio	n : Built in up to 55°C		for cooling application (on demand)
Accuracy deviation due to		Relay ON indication	: 3mm RED LED
a) Temperature change	: +/- 0.002 % /°C , ref at 25°C	Control sensitivity	: 0.25% of full scale (adjustable inside)
b) Supply variation	: +/- 0.001 % / V	Sensor break protection	: Relay 'Off' (relay 'On' on demand)
Sensor break indication	: Up scale [<code>i] (down on demand)</code>	Front facia	: ABS plastic suitable for IP 55
Input impedance	: < 10 Mohms, (only for T/C input)	Mounting	: Flush panel
Recalibration (if reqd)	: By zero and span potentiometers inside	Enclosure	: Mild steel CRCA sheet with powder coating
Power consumption	: 6 VA	Termination	: Screwed type suitable for 2.5 mm ² wire
Setpoint	: I (through ten turns potentiometer)	Weight	: 700 gram approximately

