

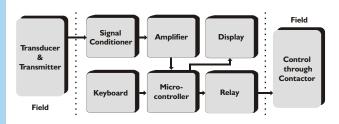
ELECTRONICS SYSTEMS AND DEVICES

Process Control Instrumentation

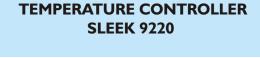
INTRODUCTION

Temperature indicators / controllers play an important part in any process industry. Quick and accurate measurement / control of a process temperature will improve the final product quality, reliability and reduce rejection. Temperature indication and control is therefore one of the prime considerations in any process industry. The Sleek 92 series is microcontroller based programmable temperature indicator/controller designed for fast and accurate measurement /control. The instrument is designed using highly reliable electronic components. The process temperature is displayed in digits, which gives better resolution compared to analog indicator. The Sleek 92 setpoint series accepts all types of Pt -100, Thermocouples, 0 - 20 mA as well as 4 - 20 mA as input. The instrument is immune to mechanical

PRINCIPLE OF OPERATION



The Sleek 92 series is based on the principle of a high input impedance amplifier feeding a microcontroller followed by a relay and an inbuilt ADC. The signal from the transducer is fed to a sensor compensation circuit, where automatic ambient compensation in case of thermocouple & lead resistance compensation in case of Pt-100 is achieved. Duly compensated signal is fed to a signal conditioning amplifier, output of which is given to the 12 bit analog to digital convertor which is inbuilt the microcontroller. This microcontroller then switches the relay ON or OFF depending upon the process value with respect to the setpoint. Linearisation of the transducer signal is done by software. The microcontroller also drives the LED display, indicating the temperature.





vibrations. Even the mounting position will not affect the measurement accuracy. The large bright RED LED seven segment display allows long distance readability. Use of highly reliable electronic components with lowest temperature coefficient ensure long and trouble free service. The instrument is tested for its performance under various climatic conditions. Wide ranges of measurements are available depending on the sensor used.

APPLICATION

The Sleek 92 series temperature controllers can be used in almost any industry, laboratory etc. where accurate temperature control is needed to be carried out.

FEATURES

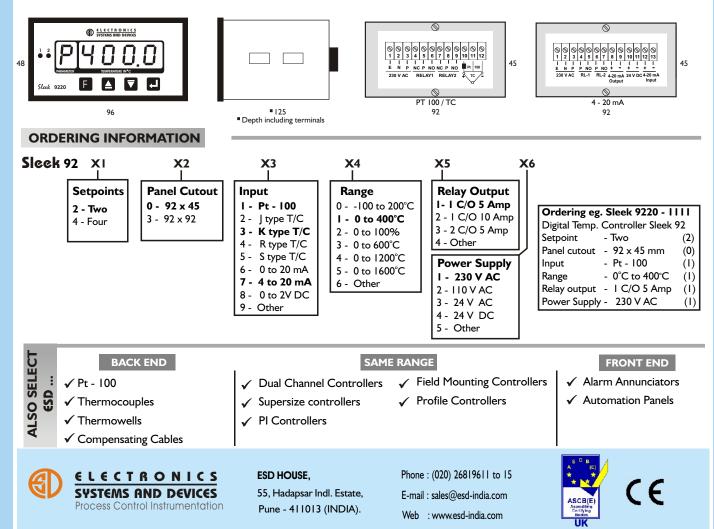
- ✓ Proven trouble free field performance
- ✓ Highly compact
- Dust and vermin proof enclosure with epoxy powder coating
- ✓ LED display gives better readability at long range
- ✓ Fast response time
- ✓ Highly accurate
- ✓ Available in different DIN std. cutouts
- ✓ Designed for Pt-100, Thermocouples and
 4 20 mA input
- ✓ Fail safe relay logic
- ✓ Maximum MTBF and minimum MTTR
- ✓ Feather touch push button
- ✓ Wide supply variation and environmental band
- \checkmark Minimum overshoot undershoot
- ✓ User friendly programming

SPECIFICATIONS

Model Ranges Input	: Sleek 9220 : Refer chart below (other on demand) : Pt - 100 / Thermocouple / 4 - 20 mA	Relay output	: One set of potential free relay changeover contact rated 5 Amp resistive
Display	: 4 nos. 12.5 mm RED LED for process value I nos. 12.5 mm GREEN LED for parameter	Relay logic Relay ON indication	at 230V AC per setpoint : User selectable high or low : 3mm RED LED
Indication accuracy	: +/- 0.25 % of full scale +/- I digit	Sensor break protection	: Relay 'Off' (Relay 'On' on demand)
Least count Power supply	: Refer chart below (other on demand) : 230 V AC, +/- 10 % , 50 Hz with earth	Front facia	: ABS plastic suitable for IP 55 having size 96 x 48 mm
Relative humidity	: Less than 90 % non condensing	Mounting	: Flush panel
Ambient temperature Amb. Temp. compensati	: 0 to 55°C on: Built in up to 55°C	Enclosure Termination	: Mild steel CRCA sheet with powder coating : Screwed type suitable for 2.5 mm ² wire
Accuracy deviation due t	0	Panel cutout	: 92 x 45 mm
a) Temperature change b) Supply variation	: +/- 0.002 % /°C, ref at 25°C : +/- 0.001 % / V	Weight Optional	: 700 grams
Sensor break indication	: OPEN	A) Retransmission o/p	: Isolated 4-20mA proportional to process value
Input impedance	: < 10 Mohms, (only for T/C input)	Resolution	: 10 bit (0.016 mA step change)
Recalibration (if reqd)	: By software using keypad	Load resistance	: Max 500 ohms
Programming	: Using 4 keys membrane keypad.	B) Serial interface	: Isolated RS 485 (2 wire) / RS 232
	Default password is 134	Protocol	: Modbus RTU
Power consumption Transmitter supply	: 6 VA : 24 V DC @ 30mA (only for 4-20mA)	Chart	Input Std. Ranges Least in °C count
Setpoints	:2		Pt-100 -100 to 200 0 to 400 0.1°C
Control action	: ON / OFF		J 0 to 600
Set point Adjust	: Using 4 keys membrane keypad		K 0 to1200 I°C
On / Off differential	: From I to 99°C (for $LC = I^{\circ}C$)		R, S 0 to l 600 Programmable
	From 0.1 to $9.9^{\circ}C$ (for LC = $0.1^{\circ}C$)		mA / mV from Settable
On / Off delay time	: From 0 to 240 seconds		-999 to 9999

INSTALLATION

Model Sleek 9220



Unspecified dimensions are in mm. Photos not to the scale. Due to continuous development above details are likely to change.