

ELECTRONICS SYSTEMS AND DEVICES

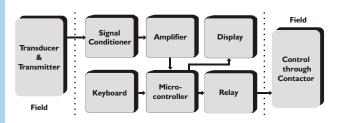
Process Control Instrumentation

TEMPERATURE CONTROLLERS SLEEK 9223 S

INTRODUCTION

Temperature indicators /controllers play an important part in any process industry. Quick and accurate measurement / control of a process temperature will improve the final product quality, reliability and reduce rejection. Temperature indication and control is therefore one of the prime considerations in any process industry. The Sleek 92 series is microcontroller based programmable temperature indicator/controller designed for fast and accurate measurement /control. The instrument is designed using highly reliable electronic components. The process temperature is displayed in digits, which gives better resolution compared to analog indicator. The Sleek 92 setpoint series accepts all types of Pt -100, Thermocouples, 0 - 20 mA as well as 4 - 20 mA as input. The instrument is immune to mechanical

PRINCIPLE OF OPERATION



The Sleek 92 series is based on the principle of a high input impedance amplifier feeding a microcontroller followed by a relay and an inbuilt ADC. The signal from the transducer is fed to a sensor compensation circuit, where automatic ambient compensation in case of thermocouple & lead resistance compensation in case of Pt-100 is achieved. Duly compensated signal is fed to a signal conditioning amplifier, output of which is given to the 12 bit analog to digital convertor which is inbuilt the microcontroller. This microcontroller then switches the relay ON or OFF depending upon the process value with respect to the setpoint. Linearisation of the transducer signal is done by software. The microcontroller also drives the LED display, indicating the temperature.



vibrations. Even the mounting position will not affect the measurement accuracy. The large bright RED LED seven segment display allows long distance readability. Use of highly reliable electronic components with lowest temperature coefficient ensure long and trouble free service. The instrument is tested for its performance under various climatic conditions. Wide ranges of measurements are available depending on the sensor used.

APPLICATION

The Sleek 92 series temperature controllers can be used in almost any industry, laboratory etc. where accurate temperature control is needed to be carried out.

FEATURES

- ✓ Proven trouble free field performance
- ✓ Highly compact
- Dust and vermin proof enclosure with epoxy powder coating
- ✓ LED display gives better readability at long range
- ✓ Fast response time
- ✓ Highly accurate
- ✓ Available in different DIN std. cutouts
- ✓ Designed for Pt-100, Thermocouples and
 4 20 mA input
- ✓ Fail safe relay logic
- ✓ Maximum MTBF and minimum MTTR
- ✓ Feather touch push button
- ✓ Wide supply variation and environmental band
- \checkmark Minimum overshoot undershoot
- ✓ User friendly programming

SPECIFICATIONS

Model	: Sleek 9223 S	On / Off differential	: From I to 99°C (for $LC = I^{\circ}C$)		
Ranges	: Refer chart below (other on demand)		From 0.1 to $9.9^{\circ}C$ (for LC = $0.1^{\circ}C$)		
Input	: Pt - 100 / Thermocouple / 4 - 20 mA	On / Off delay time	: From 0 to 240 seconds		
Indication	: 4 digit 12.5 mm RED LED display for process	Relay output	: One set of potential free relay		
	value and 1 digit 12.5 mm GREEN LED display		changeover contact rated 5 Amp resistive		
	for parameter		at 230V AC per setpoint		
No of displays	:2 (one for process value, one for set point no. 1) : +/- 0.25 % of full scale +/- 1 digit	Relay logic	: User selectable high or low : 3mm RED LED : Relay 'Off' (Relay 'On' on demand)		
Indication accuracy		Relay ON indication			
Least count	: Refer chart below (other on demand)	Sensor break protection			
Power supply	: 230 V AC, +/- 10 % , 50 Hz with earth	Front facia	: ABS plastic suitable for IP 55 : Flush panel : Mild steel CRCA sheet with powder coating		
Relative humidity	: Less than 90% non condensing	Mounting			
Ambient temperature	: 0 to 55°C	Enclosure			
Amb. Temp. Compensation: Built in up to 55°C		Termination	: Screwed type suitable for 2.5 mm ² wire		
Accuracy deviation due to		Weight	: 700 grams		
a) Temperature change	: +/- 0.002 % /°C, ref at 25°C	Optional	-		
b) Supply variation	: +/- 0.001 % / V	A) Retransmission o/p	: Isolated 4-20mA proportional to process value : 10 bit (0.016 mA step change) : Max 500 ohms : Isolated RS 485 (2 wire) / RS 232		
Sensor break indication	: OPEN	Resolution			
Input impedance	: < 10 Mohms, (only for T/C input)	Load resistance			
Recalibration (if reqd)	: By software using keypad	B) Serial interface			
Programming	: Using 4 keys membrane keypad.	Protocol	: Modbus RTU		
	Default password is 134	Chart			
Power consumption	: 6 VA		Input Std. Ranges Least in °C count		
Transmitter supply	: 24 V DC @ 30mA (only for 4-20mA)		Pt-100 -100 to 200 0.1°C		
Setpoints	: 2		J 0 to 600		
Control action	: ON/OFF		K 0 to1200 I°C		
Set point Adjust	: Using 4 keys membrane keypad		R, S 0 to l 600 Programmable		
			mA / mV from Settable		

INSTALLATION

% \$	 I05 Depth including terminals 	Image: Normal State RL-1 RL-2 Normal State Normal State	P RL-1 RL-2 RL-7 RL-
Sleek 92 x1 x2 S	X3 X4	X5 X6	
Setpoints 2 - Two 4 - Four 6 - Six	Input Range 1 - Pt - 100 0100 to 200°C 2 - J type T/C 1 - 0 to 400°C 3 - K type T/C 2 - 0 to 100% 4 - R type T/C 3 - 0 to 600°C 5 - S type T/C 4 - 0 to 1200°C 6 - 0 to 20 mA 5 - 0 to 1600°C 7 - 4 to 20 mA 6 - Other 8 - 0 to 2V DC 9 - Other	2 - 1 C/O 10 Amp 3 - 2 C/O 5 Amp 4 - Other Power Supply 1 - 230 V AC 2 - 110 V AC	Drdering eg. Sleek 9223S - IIII Digital Temp. Controller Sleek 92 etpoint - Two (2) vanel cutout - 92 x 92 mm (3) nput - Pt - 100 (1) tange - 0°C to 400°C (1) telay output - I C/O 5 Amp (1) 'ower Supply - 230 V AC (1)
BACK END	SAME RAN	GE	FRONT END
BACK END ✓ Pt - 100 ✓ Thermocouples ✓ Thermowells ✓ Compensating Cables	✓ Dual Channel Controllers ✓ Field Mounting Controller		
✓ Thermocouples ✓ Thermowells	 ✓ Supersize controllers ✓ Profile Controllers ✓ Automation Panels ✓ PI Controllers 		✓ Automation Panels
✓ Compensating Cables			
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Unspecified dimensions are in mm. Photos not to the scale. Due to continuous development above details are likely to change.