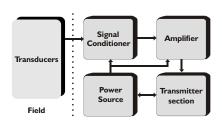


# DIN RAIL MOUNTED SIGNAL ISOLATORS SIG 411 & SIG 412

#### INTRODUCTION

The ESD make Signal Isolators series are used in applications where one signal is to be fed to two different instruments to avoid ground loops. ESD SIG 41 series is a single input and single or dual output signal isolator. It accepts 4 - 20 mA input and converts it into two isolated 4 - 20 mA signals. The unit is Din Rail mounting type. Internal potentiometers for Span and Zero of each output are provide internally. The instrument has high degree of isolation between supply, input and output with respect to one another. Choice for number of outputs is available. Use of highly reliable electronic components ensures long and trouble free service. The instrument is tested for its performance under various climatic conditions.

# PRINCIPLE OF OPERATION



The SIG 41 series is based on the principle of isolating the input signal from the output signal using a high precision analog isolators.

The selection of analog isolators and its circuitry ensures linear signal transmission. Sensor compensation circuit, where automatic cold junction compensation in case of thermocouple & lead resistance compensation in case of Pt - 100 is achieved. Duly compensated signal is fed to a signal conditioning amplifier.





#### **APPLICATION**

The SIG 41 series isolator can be used in any process control system where isolation is required between input and output signal to break the ground loop. Also in application where the input signals from the field are to be given to multiple devices like PLC/VFD etc.

#### **FEATURES**

- ✓ Proven troublefree field performance
- ✓ Highly compact
- ✓ Highly stable output
- ✓ Fast response time
- ✓ DIN rail mounting
- ✓ Maximum MTBF and minimum MTTR
- ✓ Isolation between input and output
- ✓ Dust and vermin proof enclosure with epoxy powder coating
- ✓ Designed for thermocouples and RTD input
- ✓ Cold junction compensation for Thermocouple input
- ✓ Lead wire compensation for RTD input

#### **SPECIFICATIONS**

Model : SIG 411 / SIG 412

Input : Pt - 100 / Thermocouple / 4-20 mA

Ranges : Refer chart below (other on demand)

Input resistance : Less than 100 ohms for 4 - 20 mA input

Output : 4 - 20 mA / 0 - 10 V DC

: One / Two Number of outputs

Accuracy : 0.5% (For Pt - 100 / TC)

0.1% (For 4 - 20 mA / 0 to 10 V DC)

Power supply : 230 V AC, +/- 10 %, 50 Hz with earth

: Less than 90 % non condensing Relative humidity

: 0 to 55°C Ambient temperature

Amb temp compensation: Built in up to 55°C (for T/C inputs)

Accuracy deviation due to

: +/- 0.002 % /°C, ref at 25°C a) Temperature change

: +/- 0.001 % / V b) Supply variation

Load : 400 ohms maximum for 4 to 20 mA

output

Isolation : I kV between control supply, input

and output with respect to one another

: 24 V DC @ 30mA (for 4 to 20 mA i/p) Transmitter supply

Recalibration (if reqd): By zero & span potentiometers

Dimensions (in mm) :  $75(L) \times 45(W) \times 110 (H)$ 

: DIN rail Mounting **Enclosure** : ABS plastic

Termination : Screwed type suitable for 2.5mm<sup>2</sup> wire

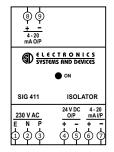
Weight : 500 grams approximately

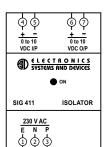
Chart

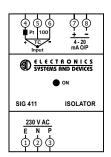
Input	Standard Ranges in °C		
Pt-100	-50 - 50	0 - 100	0 - 200
J	0 - 200	0 - 400	0 - 600
К	0 - 200	0 - 400	0 - 600
	0 - 800	0 -1000	0 - 1200

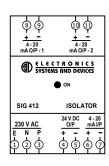
# **INSTALLATION**

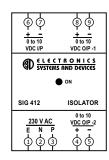
#### TOP VIEW

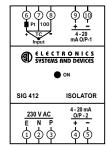












#### **ORDERING INFORMATION**

**ESD SIG 41** 

No. of outputs

ΧI

I - One

2 - Two

3 - Four 4 - Other

X2 Input

I - 4 to 20 mA

2 - 0 to 20 mA 3 - 0 - 10 V DC

4 - Pt - 100

5 - J Type 6 - K Type 7 - other

**X**3 Output

I-4 to 20 mA 2 - 0 to 10 V DC

Power Supply I- 230 V AC

**X**4

2-110 V AC 3 - 24 V AC 4 - Other

Ordering eg. SIG 41 - 2121 No. of O/p's : Two

: 4 to 20 mA : 0 to 10 V DC Output (2)

Power Supply: 230 V AC (1)

# ALSO SELECT

## **BACK END**

Pt - 100

Thermocouples

Thermowells

✓ Compensating Cables

# SAME RANGE

√ 4 wire Transmitters

✓ Signal Isolators

✓ Loop Powered Indicators

## FRONT END

✓ One Setpoint Controllers

✓ Multi Setpoint Controllers

✓ Multi channel Controllers

✓ Blind Controllers

✓ Supersize Controllers

✓ Field mounting Controllers



**ESD HOUSE,** 

55, Hadapsar Indl. Estate, Pune - 411013 (INDIA).

Phone: (020) 26819611 to 15 E-mail: sales@esd-india.com

Web: www.esd-india.com



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